

ABSTRACT OF THE DISCLOSURE

The invention provides a method for manufacturing a core mold for foam-molding by which a vivid design pattern can be formed on a foam-molded article and manufacturing costs can be lowered, and the core mold manufactured by such a method.

A method for manufacturing a core mold for foam-molding 1, provided with a concavo-convex pattern 5 on its mold surface 1a for forming a design pattern 4 on the surface 3a of a foam-molded article 3, comprises the steps of forming a reverse concavo-convex pattern 7 that is reverse of the concavo-convex pattern 5 on the surface 6a of a core mold making model 6 made of a conductive material having the same shape as the mold surface 1a, and transferring the reverse concavo-convex pattern 7 by electric discharge machining to the mold surface 1a, so as to form the concavo-convex pattern 5.